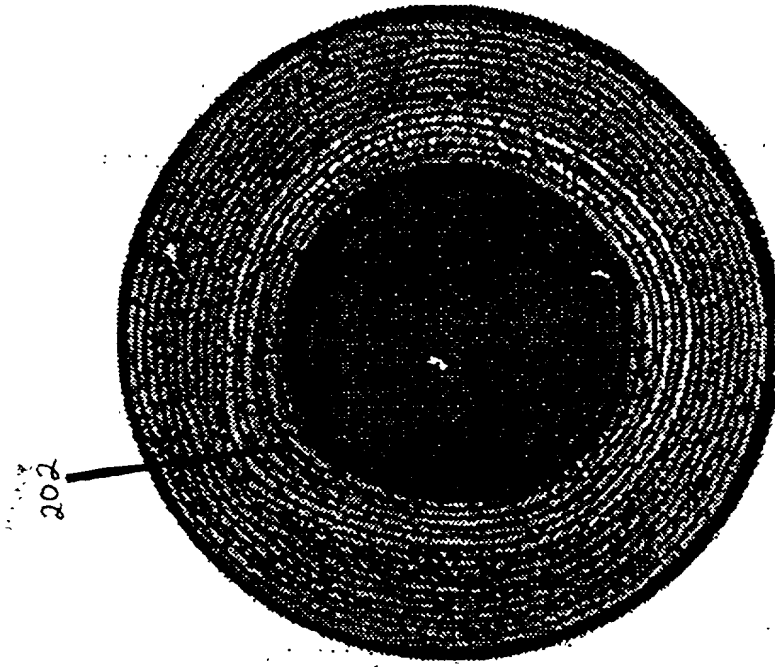
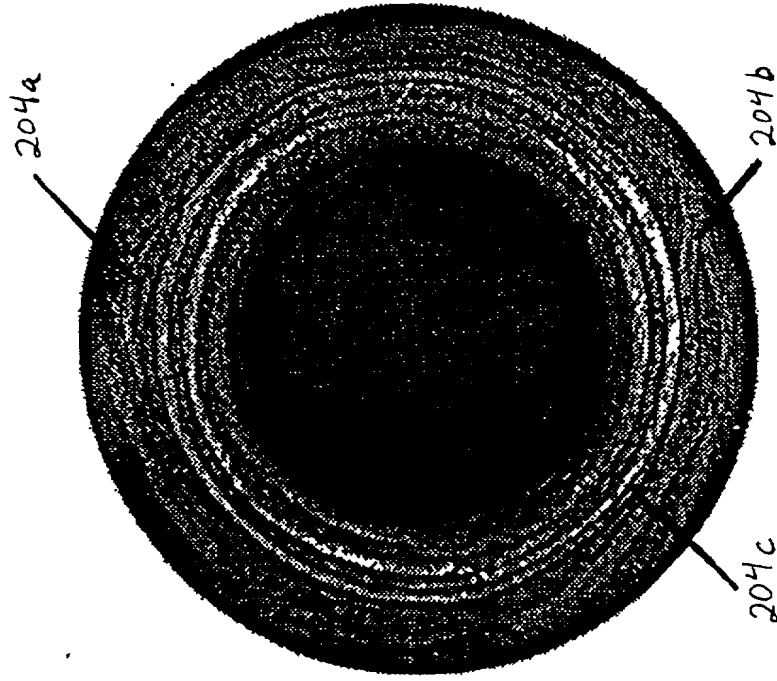


FIG. 1



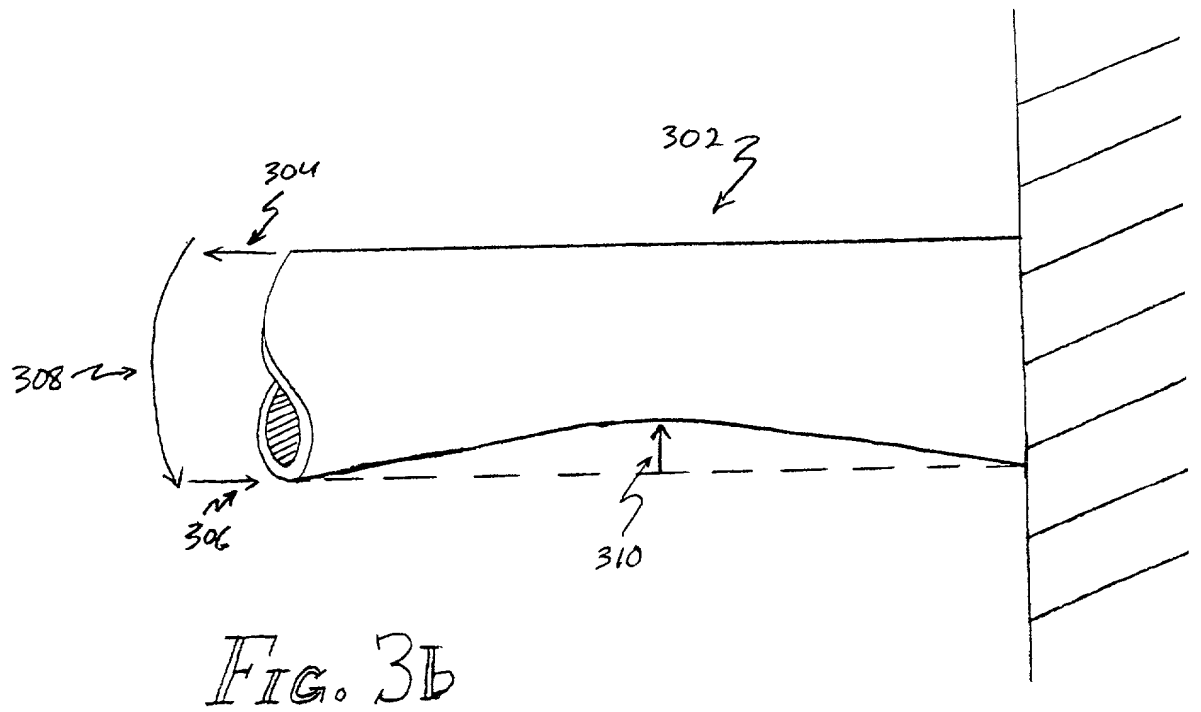
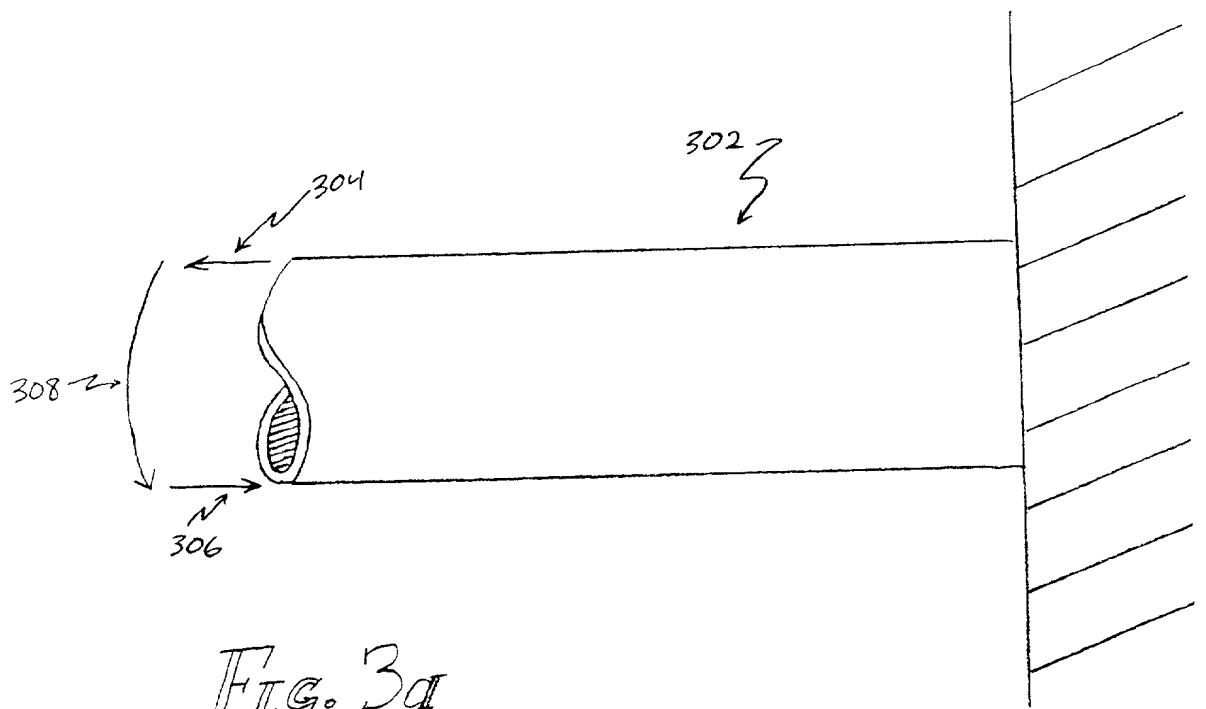
Flag Wrapped Shaft

FIG. 2a



Filament Wound Shaft

FIG. 2b



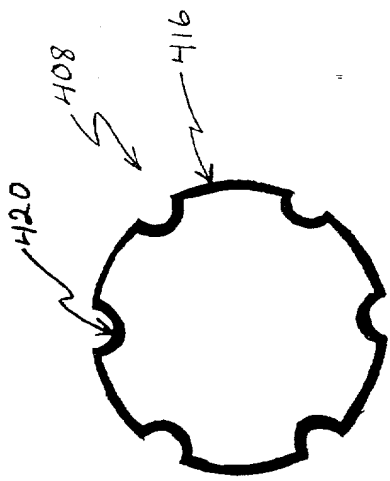


FIG. 4c

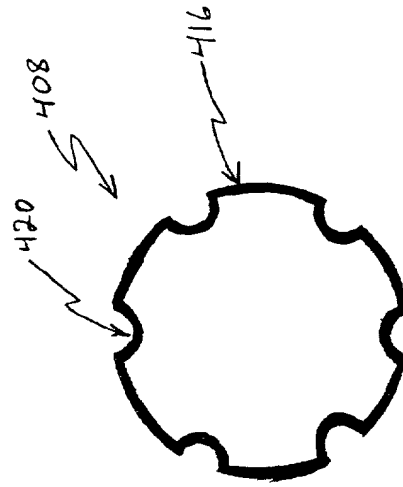


FIG. 5c

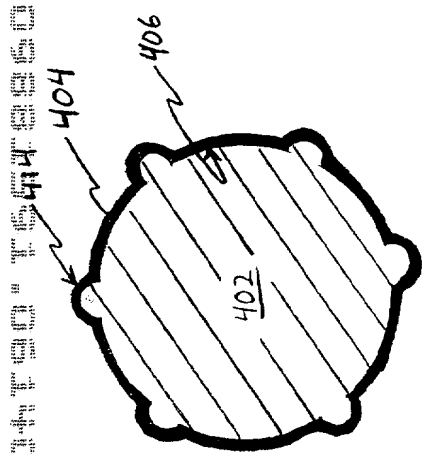


FIG. 4b

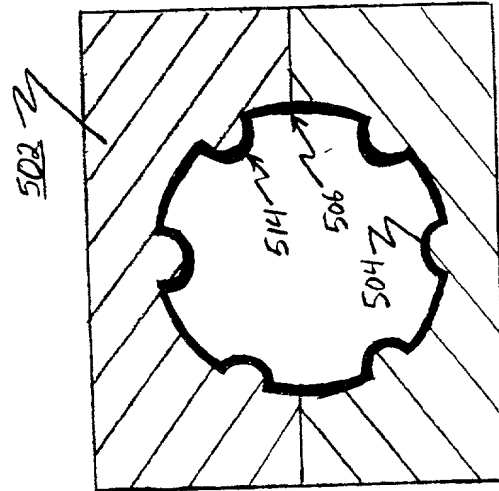


FIG. 5b

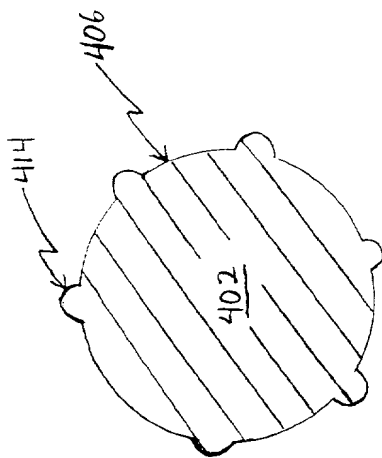


FIG. 4a

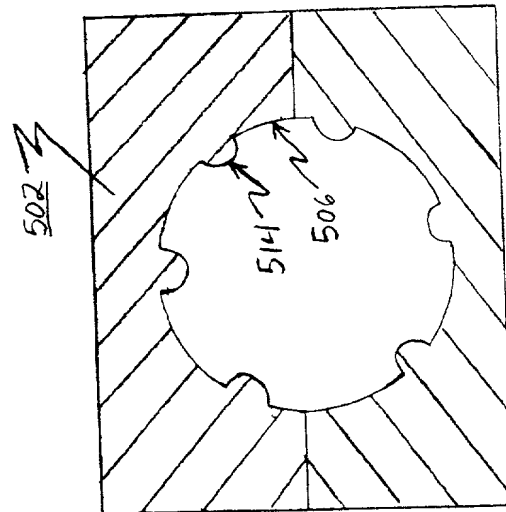


FIG. 5a

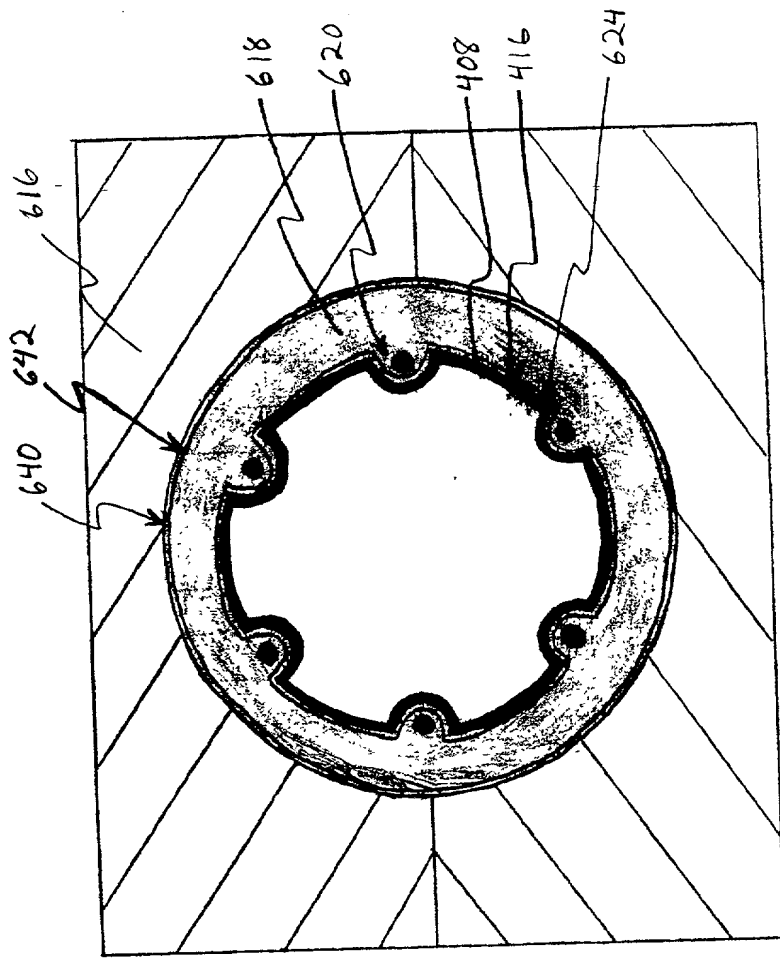


FIG. 6a

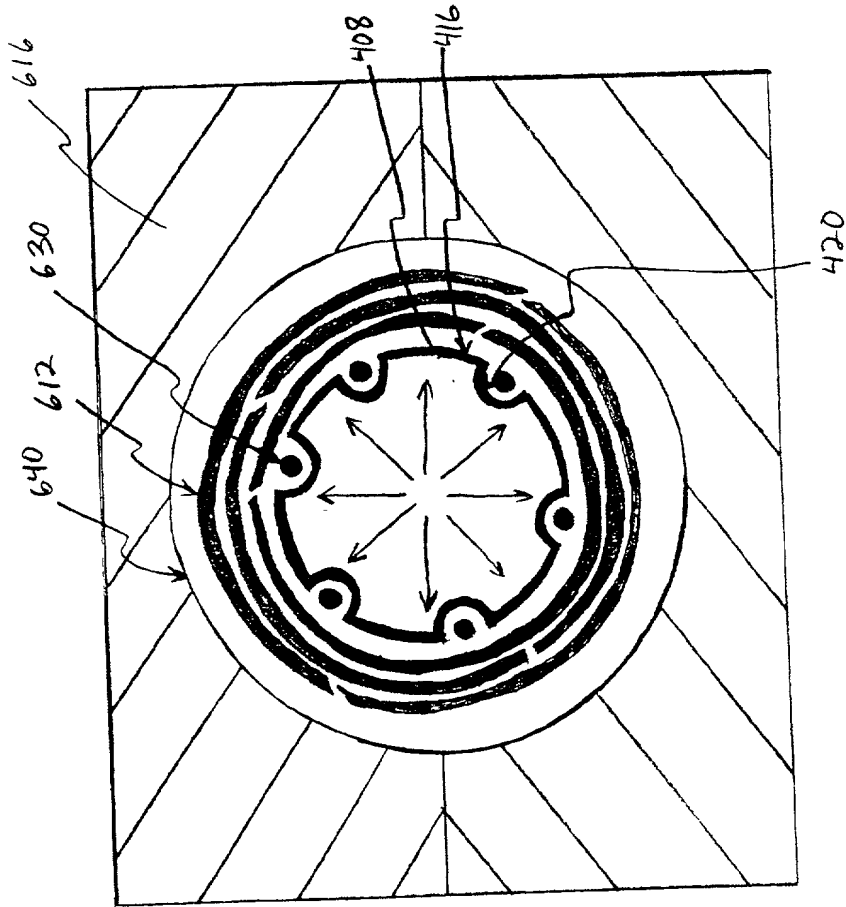


FIG. 6b

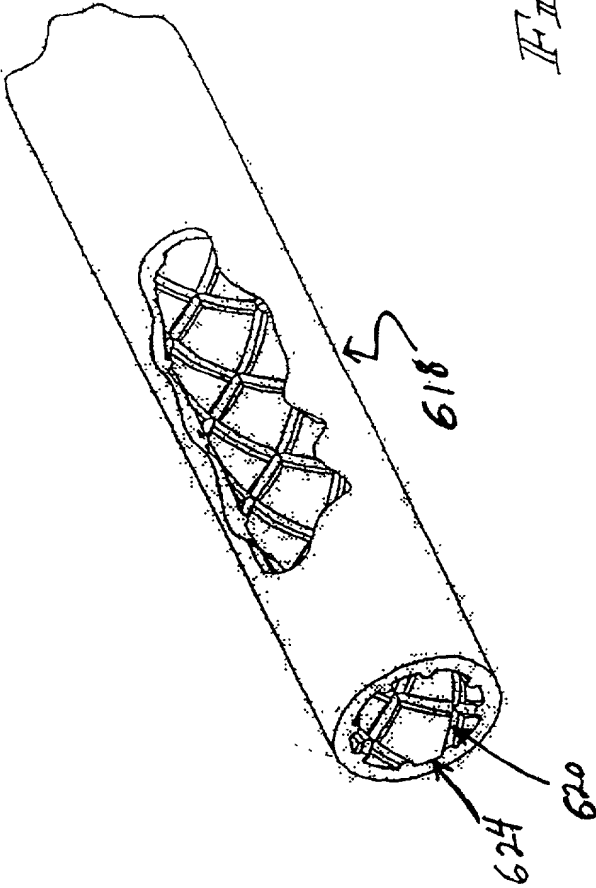


FIG. 7

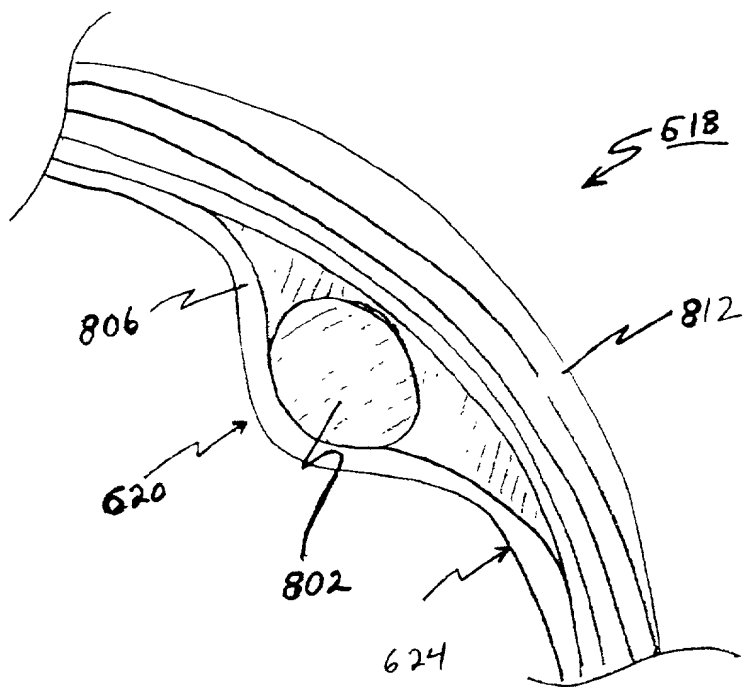


FIG. 8a

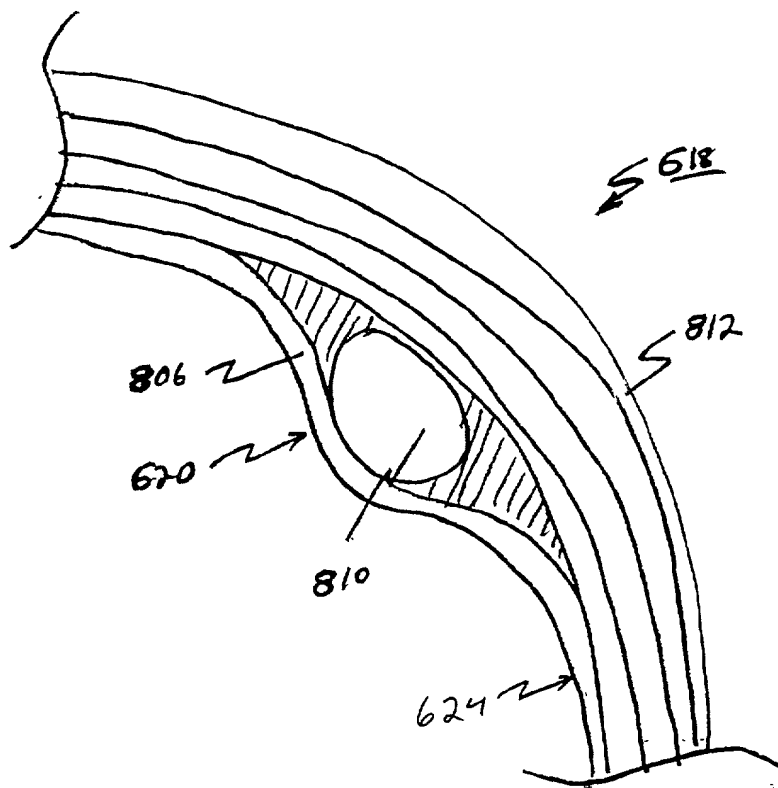


FIG. 8b